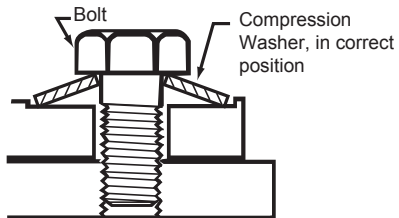
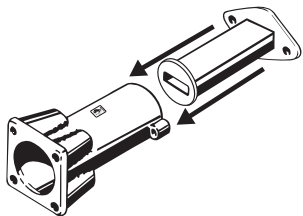
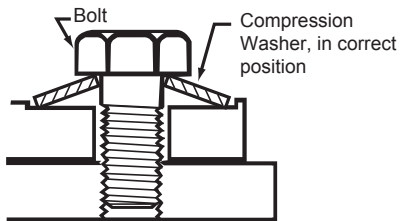


# Adapter Assembly



| Grade | Thread Size | Maximum Torque Ft. Lbs. |       |
|-------|-------------|-------------------------|-------|
|       |             | Dry                     | Lubed |
| 5     | 5/16-18 UNC | 17                      | 13    |
| 5     | 1/2-13 UNC  | 75                      | 57    |

## PD-55 PD-110 PD-140



| Grade | Thread Size | Maximum Torque Ft. Lbs. |       |
|-------|-------------|-------------------------|-------|
|       |             | Dry                     | Lubed |
| 5     | 7/16-14 UNC | 49                      | 37    |
| 5     | 1/2-13 UNC  | 75                      | 57    |



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## Bolt Torque Instructions

Use a torque wrench and torque the bolts according to the specifications indicated.

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