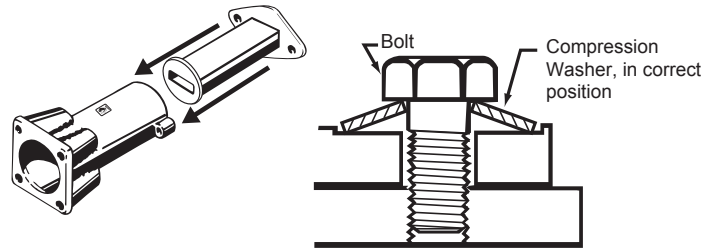


# Adapter Assembly



Grade	Thread Size	Maximum Torque Ft. Lbs.	
		Dry	Lubed
5	5/16-18 UNC	17	13
5	1/2-13 UNC	75	57

0003003

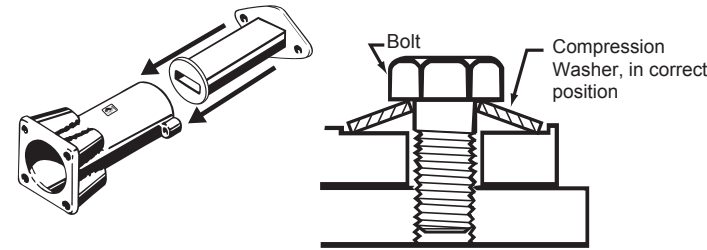
Use a torque wrench and torque the bolts according to the specifications indicated.

# Bolt Torque Instructions

**Rhino Tool Company**  
 P.O. Box 111  
 Kewanee, IL 61443  
 P: 309.853.5555 or  
 Toll Free 866-707-1808  
 F: 309.856.5905  
 www.rhinotool.com



# Adapter Assembly



Grade	Thread Size	Maximum Torque Ft. Lbs.	
		Dry	Lubed
5	5/16-18 UNC	17	13
5	1/2-13 UNC	75	57

0003003

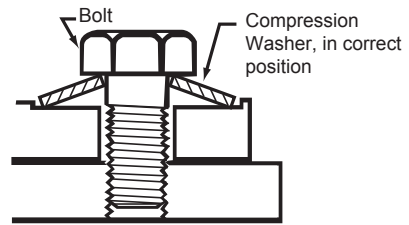
Use a torque wrench and torque the bolts according to the specifications indicated.

# Bolt Torque Instructions

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 P.O. Box 111  
 Kewanee, IL 61443  
 P: 309.853.5555 or  
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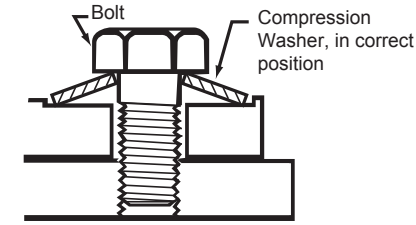


## PD-45



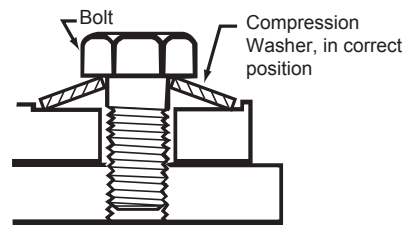
Grade	Thread Size	Maximum Torque Ft. Lbs.	
		Dry	Lubed
5	3/8-16 UNC	31	23
5	1/2-13 UNC	75	57

## PD-45



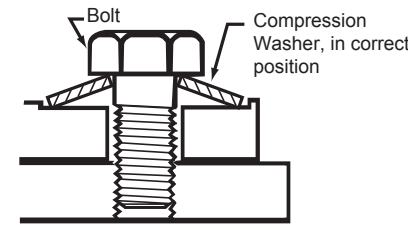
Grade	Thread Size	Maximum Torque Ft. Lbs.	
		Dry	Lubed
5	1/2-13 UNC	75	57
5	3/8-16 UNC	31	23

## PD-55 PD-110 PD-140



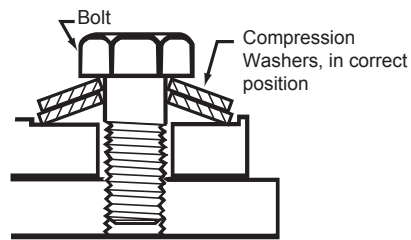
Grade	Thread Size	Maximum Torque Ft. Lbs.	
		Dry	Lubed
5	7/16-14 UNC	49	37
5	1/2-13 UNC	75	57

## PD-55 PD-110 PD-140



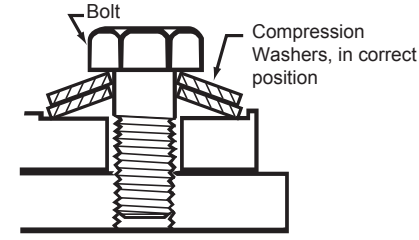
Grade	Thread Size	Maximum Torque Ft. Lbs.	
		Dry	Lubed
5	7/16-14 UNC	49	37
5	1/2-13 UNC	75	57

## PD-200



Grade	Thread Size	Maximum Torque Ft. Lbs.	
		Dry	Lubed
8	7/16-18 UNC	70	52
8	1/2-13 UNC	105	80

## PD-200



Grade	Thread Size	Maximum Torque Ft. Lbs.	
		Dry	Lubed
8	7/16-18 UNC	70	52
8	1/2-13 UNC	105	80



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